

Request form PCBN / PCD inserts

<input type="text"/>	<input type="checkbox"/>
Customer number	New customer
<input type="text"/>	
Company name	
<input type="text"/>	
Street, n°	
<input type="text"/>	
City, ZIP-code, Country	
<input type="text"/>	
Date	

<input type="text"/>
Order number
<input type="text"/>
Contact
<input type="text"/>
Telephone
<input type="text"/>
E-Mail
<input type="text"/>
Your contact at Guhring

Request
 Quote
 Order
 Test

Cutting material
 PCBN
 PCD

Insert - DIN Norm

Competition/DIN Norm/holder

Number of cutting edges

Type of tipping

Full-PCBN-insert
 Full-Face
 edge tipped
 corner tipped

Negative Chamfer
 yes
 no
 mm x °

Machining concept
 horizontal
 vertical

Current cutting data $V_c =$ $f =$

Workpiece name

Material

Hardness

Cutting depth

Surface finish

Machining

Roughing
 Finishing
 Component/drawing yes
 Component/drawing no

Interrupted cut
 Non-interrupted cut
 Hard interrupted cut

Cooling
 Emulsion
 dry

Consumption per year/month